



WELDING CERTIFICATE DIN EN 1090

THIS WELDING CERTIFICATE IS AN ATTACHMENT TO THE CERTIFICATE NUMBER **2499 - CPR - 0115415-00-01** FOR THE CONFORMITY OF THE COMPANY PRODUCTION CONTROL AND IS ONLY VALID IN CONNECTION WITH THE CERTIFICATE NAMED WITHIN THE AREA OF VALIDITY OF THE CONSTRUCTION PRODUCTS REGULATION.

MANUFACTURER: **RÖPA RÖMER - METALLBAU GMBH**
SIEMENSSTRABE 3
D - 57489 DROLSHAGEN

PRODUCTION SITE(S): AS NAMED ABOVE

TECHNICAL SPECIFICATION: EN 1090-2:2018-09

EXECUTION CLASS: STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND INCLUDING EXC2 IN ACCORDANCE WITH EN 1090-2

WELDING PROCESS(ES): III - E - MANUAL METAL ARC WELDING WITH COVERED ELECTRODE
135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE

BASIS MATERIALS: S235, S275 IN ACCORDANCE WITH EN 10025-2

RESPONSIBLE WELDING COORDINATOR: MATTHIAS RUTSCHE BORN 10.04.1981
INTERNATIONAL WELDING SPECIALIST (IIW)

REPRESENTATIVES: N.N.

START OF VALIDITY: 08.10.2021

NEXT INSPECTION: 07.10.2024 (ON-SITE INSPECTION)

CERTIFICATE REG. NO.: **SCH 0115415-00-03**

COMMENTS: WITHIN GERMANY THE „BAUREGELLISTE“ AND THE ACCORDING „ANPASSUNGSRICHTLINIE STAHLBAU“ MUST BE COMPLIED WITH.

Bonn, 17.12.2021



Dipl.-Ing. René Lövenich
Head of Certification Body

ANNEX

DECLARATION METHODS:

ZA 3.2 TO ZA 3.5 (PROCESSES 1, 2, 3A AND 3B) IN ACCORDANCE WITH EN 1090-1

ASSESSMENT AND VERIFICATION OF CONSTANCY OF PERFORMANCE SYSTEM 2+

CERTIFICATION OF AN ACCREDITED AND NOTIFIED BODY ON THE BASIS OF INITIAL INSPECTION OF THE MANUFACTURING PLANT AND OF FACTORY PRODUCTION CONTROL AS WELL AS CONTINUOUS SURVEILLANCE, ASSESSMENT AND EVALUATION OF FACTORY PRODUCTION CONTROL.

PERIOD OF VALIDITY:

THIS CERTIFICATE REMAINS VALID AS LONG AS THE ASSESSMENT PROCESSES AND/OR REQUIREMENTS STATED IN THE HARMONISED STANDARDS FOR THE APPRAISAL OF THE PERFORMANCE OF THE DECLARED CHARACTERISTICS REMAIN UNCHANGED AND THE PRODUCT AND THE PRODUCTION CONDITIONS AT THE SITE(S) ARE NOT SUBSTANTIALLY CHANGED, AT THE LONGEST HOWEVER UNTIL THE NEXT REGULATION INSPECTION.