



DIN EN ISO 3834

ZDH-ZERT GMBH CERTIFIES THAT THE ORGANIZATION

RÖPA RÖMER - METALLBAU GMBH
SIEMENSSTRASSE 3
D - 57489 DROLSHAGEN

IS CERTIFIED TO HAVE PROVIDED EVIDENCE TO THE EXTENT SPECIFIED IN THE ATTACHMENT
THAT THE QUALITY REQUIREMENTS FOR WELDING IN ACCORDANCE WITH

DIN EN ISO 3834-3

ARE FULFILLED.

PERIOD OF VALIDITY FROM 05.01.2023 UNTIL 07.10.2024
CERTIFICATE REGISTRATION NO.: **QMS 0115415-00-04**
Bonn, 11.01.2023


Dipl.-Ing. René Lövenich
Head of Certification Body



ATTACHEMENT TO CERTIFICATE NO.: **QMS 0115415-00-04**

TECHNICAL SPECIFICATION: DIN EN ISO 3834-3:2006-03 - QUALITY REQUIREMENTS
FOR THE FUSION WELDING OF METALLIC MATERIALS
- PART 3: STANDARD - QUALITY REQUIREMENTS

WELDING PROCESS(ES): 111 - E - MANUAL METAL ARC WELDING WITH COVERED
ELECTRODE

PARAMETERS IN ACCORDANCE WITH DIN EN ISO 4063 135 - MAG - ACTIVE GAS METAL ARC WELDING WITH
SOLID WIRE ELECTRODE

BASE MATERIAL(S): S235, S275, S355 IN ACCORDANCE WITH EN 10025-2

RESPONSIBLE WELDING SUPERVISOR: MATTHIAS RUTSCHE BORN 10.04.1981
WELDING SPECIALIST/IWS (DVS/IIW)

REPRESENTATIVE: N.N.

COMMENTS: THIS CERTIFICATE IS ISSUED ON THE BASIS OF THE
ASSESSMENT PERFORMED ON 06.10.2022.